

# Best Practices in Manufacturing Operations

***TEAM BAAHUBALI***

# Best Practices

- **Technology Transfer**
  - SME / Team
  - Document/ Knowledge Management
  - Training & Education
  - Continuous Process Verification
  - Stability

# Best Practices

- **Commercial Manufacturing**
  - Risk based approach
  - Facility design
  - Line balancing/ Planning
  - Supplier management
  - Materials management
  - Automation in Process & Documentation
  - Closed system operation
  - Process validation, monitoring & optimization
  - Equipment & Facility Management (OEE)/ Preventive Maintenance
  - Reduced testing
  - Effective IPQA
  - Process Capability

# Best Practices

- **Commercial Manufacturing (Contd.)**
  - Continuous manufacturing/ Integrated manufacturing operation
  - CIP & SIP
  - Lean initiatives
  - Just in time
  - Robotics
  - Wastage reduction
  - Cost of Quality
  - Six sigma/ Statistical approach
  - Right first time

# Best Practices

- **General**
  - Continued Compliance
  - TQM
  - Leadership commitment
  - Quality culture
  - Employee empowerment
  - Technical people
  - Motivated manpower



*Right people at Right Place for  
Right Systems at Right Time  
for  
Best Manufacturing Operations*